

Eubanks Tooling

“ED” Stripping Blades and “EDG” Wire Guides

Used In These
Machines

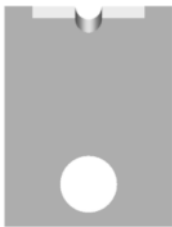
Eubanks

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MECHTRIX “ED” Series Stripping Blades are designed for use in all standard Eubanks Pnuematic Wire Processing Machines. “ED” Series Stripping Blades are made to precision standards from a specially selected tool steel to insure optimum performance and blade life and are produced using state-of-the-art manufacturing techniques. The state-of-the-art manufacturing techniques are combined with patented Mechtrix technology to produce perfect stripping form radii.

“ED” Series “Die-type” Stripping Blades incorporate several important features. First, because the blades close against each other, the closing dimension of the machine cutterhead is assured as is the formation of the optimum blade hole size for the blade being used. Second, set-up time is minimized because no adjustments (to the machine cutterhead) are required when changing blade sizes. Though “ED” Series Blades are not adjustable, their non-adjustable feature is of significant benefit when processing thin wall insulations, very hard insulations (Teflon, etc.) or wire with multiple layer insulations (fusible link, etc.).

“ED” Series Blades are available in blade hole size increments of 0.1mm (.004”) and require the use of “EDG” Wire Guides. Please contact Mechtrix for assistance in selecting the appropriate size blade for your particular application.



ED Stripping Blades

Mechtrix Description	Mechtrix Part Number	Blade Form Diameter		OEM Part Number
		(in)	(mm)	
ED-0.4 Stripping Blade	08742	0.01575	0.40	-
ED-0.5 Stripping Blade	13560	0.01969	0.50	-
ED-0.6 Stripping Blade	08221	0.02362	0.60	-
ED-0.7 Stripping Blade	08497	0.02756	0.70	-
ED-0.8 Stripping Blade	08498	0.03150	0.80	-
ED-0.9 Stripping Blade	09211	0.03543	0.90	-
ED-1.0 Stripping Blade	08453	0.03937	1.00	-
ED-1.1 Stripping Blade	09967	0.04331	1.10	-
ED-1.2 Stripping Blade	09349	0.04724	1.20	-
ED-1.3 Stripping Blade	08588	0.05118	1.30	-
ED-1.4 Stripping Blade	10857	0.05512	1.40	-
ED-1.5 Stripping Blade	09402	0.05906	1.50	-
ED-1.6 Stripping Blade	08454	0.06299	1.60	-
ED-1.7 Stripping Blade	08522	0.06693	1.70	-
ED-1.8 Stripping Blade	07844	0.07087	1.80	-
ED-1.9 Stripping Blade	08523	0.07480	1.90	-
ED-2.0 Stripping Blade	08524	0.07874	2.00	-
ED-2.1 Stripping Blade	09935	0.08268	2.10	-
ED-2.2 Stripping Blade	11412	0.08661	2.20	-
ED-2.3 Stripping Blade	07893	0.09055	2.30	-
ED-2.4 Stripping Blade	08525	0.09449	2.40	-
ED-2.5 Stripping Blade	08526	0.09843	2.50	-
ED-2.6 Stripping Blade	09743	0.10236	2.60	-
ED-2.7 Stripping Blade	09744	0.10630	2.70	-
ED-2.8 Stripping Blade	09217	0.11024	2.80	-
ED-2.9 Stripping Blade	09785	0.11417	2.90	-
ED-3.0 Stripping Blade	09183	0.11811	3.00	-
ED-3.1 Stripping Blade	12343	0.12205	3.10	-

Mechtrix “ED” Stripping Blades are covered by U.S. Pat. 4,630,406



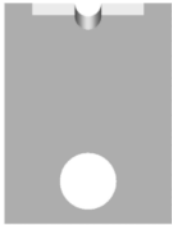
Mechtrix Corporation • W147 N9461 Held Drive • Menomonee Falls, WI 53051
Tel (262) 255-6555 • Fax (262) 255-2628 • www.mechtrix.com

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ED Stripping Blades (continued)

Mechtrix Description	Mechtrix Part Number	Blade Form Diameter		OEM Part Number
		(in)	(mm)	
ED-3.2 Stripping Blade	10341	0.12598	3.20	-
ED-3.3 Stripping Blade	08417	0.12992	3.30	-
ED-3.4 Stripping Blade	08423	0.13386	3.40	-
ED-3.5 Stripping Blade	13873	0.13780	3.50	-
ED-3.6 Stripping Blade	09784	0.14173	3.60	-
ED-3.7 Stripping Blade	13281	0.14567	3.70	-
ED-3.8 Stripping Blade	11789	0.14961	3.80	-
ED-3.9 Stripping Blade	20319	0.15354	3.90	-
ED-4.0 Stripping Blade	09834	0.15748	4.00	-
ED-4.1 Stripping Blade	09218	0.16142	4.10	-
ED-4.2 Stripping Blade	09184	0.16535	4.20	-
ED-4.3 Stripping Blade	08654	0.16929	4.30	-
ED-4.4 Stripping Blade	08653	0.17323	4.40	-
ED-4.5 Stripping Blade	09152	0.17717	4.50	-
ED-4.6 Stripping Blade	08035	0.18110	4.60	-
ED-4.7 Stripping Blade	11466	0.18504	4.70	-
ED-4.8 Stripping Blade	09427	0.18898	4.80	-
ED-4.9 Stripping Blade	07818	0.19291	4.90	-
ED-5.0 Stripping Blade	09222	0.19685	5.00	-
ED-5.1 Stripping Blade	08722	0.20079	5.10	-
ED-5.2 Stripping Blade	08652	0.20472	5.20	-
ED-5.3 Stripping Blade	11467	0.20866	5.30	-
ED-5.4 Stripping Blade	08723	0.21260	5.40	-
ED-5.5 Stripping Blade	08418	0.21654	5.50	-
ED-5.6 Stripping Blade	08377	0.22047	5.60	-
ED-5.7 Stripping Blade	08554	0.22441	5.70	-
ED-5.8 Stripping Blade	11468	0.22835	5.80	-
ED-5.9 Stripping Blade	14363	0.23228	5.90	-
ED-6.0 Stripping Blade	08321	0.23622	6.00	-
ED-6.1 Stripping Blade	13490	0.24016	6.10	-
ED-6.2 Stripping Blade	08784	0.24409	6.20	-
ED-6.3 Stripping Blade	14077	0.24803	6.30	-
ED-6.4 Stripping Blade	08343	0.25197	6.40	-
ED-6.5 Stripping Blade	08360	0.25591	6.50	-
ED-6.6 Stripping Blade	08633	0.25984	6.60	-
ED-6.7 Stripping Blade	12342	0.26378	6.70	-
ED-6.8 Stripping Blade	08552	0.26772	6.80	-
ED-6.9 Stripping Blade	13527	0.27165	6.90	-
ED-7.0 Stripping Blade	10670	0.27559	7.00	-
ED-7.1 Stripping Blade	11188	0.27953	7.10	-
ED-7.2 Stripping Blade	08286	0.28346	7.20	-
ED-7.3 Stripping Blade	12305	0.28740	7.30	-
ED-7.4 Stripping Blade	12722	0.29134	7.40	-
ED-7.5 Stripping Blade	11052	0.29528	7.50	-
ED-7.6 Stripping Blade	08212	0.29921	7.60	-
ED-7.7 Stripping Blade	16364	0.30315	7.70	-

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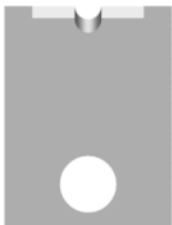
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ED Stripping Blades (continued)

Mechtrix Description	Mechtrix Part Number	Blade Form Diameter		OEM Part Number
		(in)	(mm)	
ED-7.8 Stripping Blade	09426	0.30709	7.80	-
ED-7.9 Stripping Blade	10957	0.31102	7.90	-
ED-8.0 Stripping Blade	10671	0.31496	8.00	-
ED-8.1 Stripping Blade	08379	0.31890	8.10	-
ED-8.2 Stripping Blade	17694	0.32283	8.20	-
ED-8.3 Stripping Blade	23031	0.32677	8.30	-
ED-8.4 Stripping Blade	10863	0.33071	8.40	-
ED-8.5 Stripping Blade	13525	0.33465	8.50	-
ED-8.6 Stripping Blade	12341	0.33858	8.60	-
ED-8.7 Stripping Blade	08655	0.34252	8.70	-
ED-8.8 Stripping Blade	13418	0.34646	8.80	-
ED-8.9 Stripping Blade	08977	0.35039	8.90	-
ED-9.0 Stripping Blade	22089	0.35433	9.00	-
ED-9.1 Stripping Blade	08966	0.35827	9.10	-
ED-9.2 Stripping Blade	17992	0.36220	9.20	-
ED-9.3 Stripping Blade	23032	0.36614	9.30	-
ED-9.4 Stripping Blade	16570	0.37008	9.40	-
ED-9.5 Stripping Blade	23033	0.37402	9.50	-
ED-9.6 Stripping Blade	09143	0.37795	9.60	-
ED-9.7 Stripping Blade	17496	0.38189	9.70	-
ED-9.8 Stripping Blade	16571	0.38583	9.80	-
ED-9.9 Stripping Blade	23034	0.38976	9.90	-
ED-10.0 Stripping Blade	23035	0.39370	10.00	-
ED-10.1 Stripping Blade	23036	0.39764	10.10	-
ED-10.2 Stripping Blade	09141	0.40157	10.20	-
ED-10.3 Stripping Blade	23037	0.40551	10.30	-
ED-10.4 Stripping Blade	19861	0.40945	10.40	-
ED-10.5 Stripping Blade	19862	0.41339	10.50	-
ED-10.6 Stripping Blade	09142	0.41732	10.60	-
ED-10.7 Stripping Blade	23038	0.42126	10.70	-
ED-10.8 Stripping Blade	23039	0.42520	10.80	-

EDC Cut-off Blades

Mechtrix Description	Mechtrix Part Number	Blade Form Diameter		OEM Part Number
		(in)	(mm)	
EDC	04379	-	-	00169

A complete set of ED/EDC/EDG tooling consists of four (4) ED Strip Blades, two (2) EDC Cut-off Blades and four (4) EDG Wire Guides.

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